# **Cloud-Enabled Edge Gateways for Industrial IoT**

Powering Edge Intelligence with Advantech WISE-EdgeLink



## **WISE-EdgeLink**





Utilizina Edge Computing

Advantech WISE-EdgeLink

**WISE-EdgeLink Function List** 

Applications

Introduction Case Study

### **Transmit Data to the Cloud and Enable Edge Intelligence with WISE-EdgeLink**

With the emergence of industrial IoT, companies are seeking solutions that facilitate the use of data analytics to improve service levels, create superior products, and reduce operating costs. The first step in this process is the digitalization of all assets, which means increasing amounts of data collected from different equipment must be analyzed. Equipment manufacturers, owners, and maintenance personnel require an easy and reliable method for collecting data from field-based equipment. Advantech's WISE-EdgeLink provides a data acquisition solution that does not require frequent on-site maintenance and service trips. With this solution, users can monitor critical assets, track equipment performance, receive alarm notifications, and perform system management and configuration using handheld devices. This will substantially reduce costs and ensure field equipment and facilities are better monitored and controlled.

### **Advantages of WISE-EdgeLink**



### **Optimizing Efficiency with Connected Equipment**

For industrial boilers, air compressors, chillers, power distribution cabinets, and other equipment, WISE-EdgeLink serves as a hub for data acquisition, storage, and reports, as well as alarm notifications, maximizing equipment efficiency with the provision of accurate data.



### **Plug-and-Play Cloud Access for Rapid Deployment**

Plug-and-play functionality for data transmissions to the cloud eliminates complex programming and configuration. This ensures data can be easily uploaded for analysis and visualization to provide a useful reference for operational optimization.



### Secure Data Conversion for Integrating Data with Third-Party Systems

WISE-EdgeLink supports data conversion, enabling equipment used for mass production, such as PLCs, sensors, and inverters, to be directly integrated with SCADA, MESs, and ERP systems for convenient operation and maintenance.





#### Machine-to-Intelligence

- Leasing equipment management
- Overall equipment efficiency
- Pump status monitoring
- Flow pressure monitoring
- HVAC system operating status analysis



#### Factory Environment

- Facility energy management
- Wastewater discharge
- Continuous emissions monitoring systems
- Volatile organic compounds monitoring
- Industrial park energy management





#### **Urban Construction**

- Air quality monitoring
- Levee monitoring
- Hazardous materials control





#### **Renewable Energy**

- Solar power management
- Wind power management
  Geothermal energy management
- Weather station monitoring
- Power generation efficiency monitoring

## **Transmitting IoT Data from the Edge to the Cloud**

Before data is ready for analysis, it must be preprocessed and transmitted to a server or the cloud using specific protocols. Advantech's WISE-EdgeLink solutions are designed to convert and process acquired data without complex and time-consuming programming.

The WISE-EdgeLink Studio software provides an efficient interface that allows users to preprocess data with just a few clicks of the mouse. After configuration, data can be downloaded to hardware equipped with WISE-EdgeLink Runtime. This software enables users to easily obtain and transmit equipment data to the cloud and third-party systems.

### WISE-EdgeLink Architecture

Advantech's WISE-EdgeLink is equipped with key functionalities aimed at edge applications. With downlink data acquisition capabilities integrated with uplink connectivity, security, and intelligence functions, transmitting field data to the cloud becomes an easy task.



### **WISE-EdgeLink Benefits Data Management**

Data Acquisition	Connectivity	Security	Intelligence
<ul> <li>I/O drivers</li> <li>WISE-EdgeLink Benefits Data Management</li> <li>User tags</li> <li>System tags</li> </ul>	<ul> <li>Open VPN</li> <li>Active connection to WebAccess</li> <li>Store and forward</li> <li>Protocol support</li> <li>MQTT/FTP/ODBC/AMQP</li> <li>WebService/RESTful</li> </ul>	<ul> <li>Project encryption</li> <li>Whitelisting</li> <li>SSL encryption</li> <li>Data authority management</li> </ul>	<ul> <li>Event hub for SMS/email alerts</li> <li>SoftLogic runtime</li> <li>Data pretreatment</li> <li>Event log • Time stamp</li> <li>Data log • Tag quality</li> </ul>

### **WISE-EdgeLink Components**





- Project configuration
- Online device monitoring
- Device communication setup
- Data forwarding settings
- System settings





- Connect end devices to network
- Data acquisition and transmission
- Supports 200+ device drivers
- Real-time/historical data log
- Connectivity to the cloud and third-party systems

### Remote Equipment Monitoring for Equipment Builders



#### Requirements

Equipment builders who thrive on improving equipment efficiency understand the importance of quality data in the analysis of component status. Given the high level of energy consumption for heating and cooling, being able to monitor and control heating, ventilation, and air conditioning (HVAC) systems can have a sizable effect on operation costs. Energy controllers can be used to monitor and control HVAC systems via a mobile or cloud system. With customizable software, they also accommodate customers who require customized functionality and input assemblies as well as cloud access.



#### **Features**

- Communication protocols: BACNet & Modbus
- Data time stamping and event logging
- Cloud solution with Microsoft Azure & MQTT
- Various I/O options

### Benefits

- Compact design and customized service
- Operational technology engineers can easily establish cloud access
- Scalable I/O & Comm. interface to different projects

### Monitoring System for Waste Water Treatment and Reclamation Infrastructure



#### **Requirements**

Wireless connectivity is required for monitoring a water pump station to enable reliable data transmissions to a surveillance center. The use of PLCs for monitoring and controlling pump stations is expensive and necessitates complex system integration procedures. Accordingly, many customers prefer to use all-in-one devices for data collection and transmission, as well as system monitoring and alarm reporting.



### Features

- Supports uplinking with DNP3 and Modbus protocols
- Supports downlinking to various PLC or meter protocols
- Multiple I/O interfaces
- Provides alarm notifications and reports
- Data storage and forwarding ensures completeness and accuracy
- · EdgeLink data is directly mapped to SCADA (WebAccess)

#### Benefits

- · Eliminates programming for increased efficiency
- Cost-effective solution for site-wide monitoring
- Uses a single integrated platform for data acquisition, communication, and transmission

### **Connecting Machines and Equipment** to the Cloud



### Requirements

Digitalizing factory equipment is the first step to realizing Industry 4.0. Since this transformation affects all aspects of assembly, machining, rolling workshops, and production line processes, a wide variety of equipment and machines are involved and diverse protocols and communication ports are required. Equipment is geographically dispersed and located in environments with limited space for installation. To allow the customer to collect information from PLCs in proprietary system to information system or cloud space, a compact, distributed, multi-protocol convertor solution is required. Advantech's WISE-710 protocol converter provides the ideal solution for collecting data from PLC-controlled equipment and performing protocol conversion that enable the data to be used for machine intelligence. The modularity design of WISE-710 also provides the flexibility of functionality expansion for diverse applications.



### Features

- Supports various public clouds or private cloud connection
- Provides data time stamping and event logging
- Supports downlinking to PLCs with various protocols
- Modular design for flexible configuration and customization of functionality
- · Enhanced cyber security with an embedded security chip

### Benefits

- Easy deployment to cross the barrier of OT and IT integration
- Data tagging ensures readability and comprehension
- Cost-effective system integration solutions
- · Enables convenient tracking of historical data



### **PoE-Powered Sensing Gateway Solution**



#### **Requirements**

For enabling intelligence of industrial infrastructure and facility, sensors and controllers are widely deployed to detect operating information for remote monitoring and controlling. Advantech's rugged UNO-420 edge sensing gateway acts as a bridge between sensors/controllers and the control center or cloud. The sensing gateway supports a wide operating temperature range and power input via POE, making it suitable for installing in harsh environment and easy for power distribution.



### Features

- Programmable GPIO and selectable COM for flexible functionality
- Supports dual wireless communication via Wi-Fi, 3G, 4G, and GPS
- Wide operating temperature range (-20 ~ 60 °C/-40 ~ 140 °F)

### Benefits

- Easy installation with a combined power and data cable
- PoE functionality offers considerable cost savings
- Compact, fanless design with multiple I/O for connecting various data acquisition devices

### Optimize Process Manufacturing by Edge Intelligence



### Requirements

Process manufacturing relies on sequential steps and most manufacturing systems utilize steady-state analysis which looks for uncertain conditions. However, manufacturing procedures can impact efficiency and quality as insignificant events may be exacerbated into extreme events. Advantech's AWS solution uses AI and data analysis to match production to demand when the real production model cannot be mathematically constructed. AWS IoT SageMaker is used to build an AI model at the edge via AWS IoT Greengrass in order to provide real-time analysis, notification, and control during manufacturing. The inclusion of Advantech's WISE-Edgelink software, which supports 200+ PLC drivers and communication protocols, enables device data to be collected from diverse sensors and PLCs for transmission between the AWS edge engine, third-party software, and the cloud.



### Features

- Azure IoT Edge, Azure Plug & Play and AWS IoT Greengrass certified
- The latest Docker technology

### Benefits

- Stream analytics, machine learning, image recognition, and other high-value AI deployed from the cloud to the edge with other 3rd party software
- Open and well-organized containerized software architecture



### **Real-time Production Management**



#### Requirements

To enable smart manufacturing, real-time data from sensors and controllers are used for advanced process control and improved operations. Advantech's compact ECU-1051TL edge communication gateway acts as a bridge between field controller/ machines and SCADA devices or database. The gateway supports wide-temperature operation and multiple protocol drivers via Ethernet and serial interface, making it suitable for installing in harsh environments.



### Features

- Data storage and forwarding ensures completeness and accuracy
- Supports downlinking to various PLC or meter protocols
- Direct connection to database for IT integration

### Benefits

- Cost-effective solution for site-wide monitoring
- Eliminates programming for increased efficiency
- Cost-effective solution for production monitoring

## WISE-EdgeLink Function List For Supported Platform

	ESRP-PCS-ADAM6750	ESRP-PCS-ADAM6717	ESRP-PCS-ADAM3600	
Hardware Specifications				
CPU	TI Cortex A8, 1GHz	TI Cortex A8, 1GHz	TI Cortex A8, 600MHz	
RAM	DDR3L 512 MB	DDR3L 512 MB	DDR3L 256 MB	
On-Board IO	12DI/12DO	8AI/5DI/4DO	8AI/8DI/4DO	
Slot	1 x Micro SD Slot	1 x Micro SD Slot	4 Expansion Slots	
Wireless Communication	Wi-Fi/Cellular (via ADAM-6700E)	Wi-Fi/Cellular (via ADAM-6700E)	Zigbee/WiFi/Cellular/ NB-IOT	
Mini-PCle	1 x Full-Size (via ADAM-6700E)	1 x Full-Size (via ADAM-6700E)	1 x Half-Size 1 x Full-Size	
SIM Card Slot	Single SIM card slot (via ADAM-6700E)	Single SIM card slot (via ADAM-6700E)	Single SIM card slot / Dual SIM card slot	
LAN	2	2	2	
СОМ	RS-485 x 2	RS-485 x 2	3	
USB	1 Micro USB 1 Type A USB	1 Micro USB 1 Type A USB	1	
OS Version	Linux 3.12.10-rt15-ti201	3.12.01 #9 PREEMPT RT	Yocto Linux, kernel 4.9	

EdgeLink Functi	on List				
	Maximum number of IO Tag	2000	2000	3000	
	Device Model	$\checkmark$	$\checkmark$	$\checkmark$	
Data Center	Excel Import/Export	$\checkmark$	$\checkmark$	$\checkmark$	
	Data Logger	$\checkmark$	$\checkmark$	$\checkmark$	
	DataBackup		FTP/SQL Server		
Online Monitor	iCDManager	-	-		
	Device Search	$\checkmark$	$\checkmark$		
	Modbus Server				
	IEC 60870-104 Server	$\checkmark$	$\checkmark$	$\checkmark$	
Data Forwarding	DNP3 Outstation	-	-	$\checkmark$	
Service	WASCADA (WebAccess)	$\checkmark$	$\checkmark$	$\checkmark$	
	BACnet Server	$\checkmark$	$\checkmark$	$\checkmark$	
	OPC UA Server	$\checkmark$	$\checkmark$	$\checkmark$	
EventMan	ager (SMS/eMail)	$\checkmark$	$\checkmark$	$\checkmark$	
IEC-611	31-3 Softlogic	$\checkmark$	$\checkmark$	$\checkmark$	
0	penVPN	$\checkmark$	$\checkmark$	$\checkmark$	
Clo	oud Agent		SimpleMQT	T / WebAccess / WISE-Paas	6 / ProudSmart
	Support IPv4/IPv6	$\checkmark$	$\checkmark$	$\checkmark$	
	LED Setting	$\checkmark$	$\checkmark$	$\checkmark$	
System Setting	Time Sync Setting (NTP/GPS)	$\checkmark$	$\checkmark$	$\checkmark$	
	GPS Setting	$\checkmark$	$\checkmark$	$\checkmark$	
	SDK	DCTag SDk	<pre>K/DataLogger SDK/Board Re</pre>	source SDK	

ESRP-PCS-ECU1051	ESRP-PCS-ECU4553	ESRP-PCS-ECU1251	ESRP-PCS-WISE710	ESRP-PCS-UN0420
TI Cortex A8, 600MHz	TI Cortex A8, 800MHz	TI Cortex A8, 800MHz	CPU Freescale i.MX 6 Dual Lite A9	Intel® Atom™ E3815, 1.46GHz Processor
DDR3L 256 MB	DDR3L 512 MB	DDR3L 256 MB	DDR3 1GB	DDR3L 2GB
-	-	-	4DI/4DO	8 GPIO
1x Micro SD slot	-			
Zigbee/WiFi/Cellular/ NB-IOT	Zigbee/WiFi/Cellular/ NB-IOT	Zigbee/WiFi/Cellular/ NB-IOT	WiFi/3G/4G/NB-loT	_
1x Full-size	1x Full-size	1x Full-size	1x Mini-PCle (Full-size)	1 x Full-size 1 x Half-size
Dual SIM card slot	Single SIM card slot	Single SIM card slot	-	-
2	4	2	-	2 x 10/100/1000 Mbps (with 1 x PoE 802.3at)
2	16	4	-	2 x RS232/422/485 1 x RS485
1	1	1	1x Micro USB2.0	1 x USB 3.0
	Yocto Linux, kernel 4.9		Linux imx6dl 4.1.15	AdvLinux
2000	2000	2000	3000	3000

	2000	2000	2000	3000	3000
	$\checkmark$		$\checkmark$	$\checkmark$	
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
			FTP/SQL Server		
	-	-	-	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	-	-	-	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	-	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$		-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
/ AWS / Inspur	/ WLTX / T-System / Ope	nloT / RootCloud / Azure	/ LwM2M		
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	-	$\checkmark$	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$		$\checkmark$	-
		DCTag SDK	/DataLogger SDK/Board	Resource SDK	·

## WISE-EdgeLink Function List For Supported Platform

0				1	
		ESRP-CSS-UN01372	ESRP-AWS-UN01372	ESRP-CSS-UN02271	
Hardware Speci	fications				
	CPU	Intel® Celeron J1900, 2.0GHz processor	Intel® Celeron J1900, 2.0GHz processor	Intel® Atom™ E3825, 1.33GHz Processor	
	RAM	DDR3L 4GB	DDR3L 4GB	DDR3L 4GB	
On	-Board IO	4DI/4DO	4DI/4DO	-	
	Slot			-	
Wireless	Communication	3G/GPS/GPRS/Wi-Fi Communication by iDoor Technology	3G/GPS/GPRS/Wi-Fi Communication by iDoor Technology	3G/GPS/GPRS/Wi-Fi Communication by iDoor Technology	
M	1ini-PCle	2 x mPCle	2 x mPCle	1 x mPCle	
SIM	1 Card Slot	Single SIM card slot	Single SIM card slot	Single SIM card slot	
	LAN	2 x 10/100/1000 Mbps	2 x 10/100/1000 Mbps	2 x 10/100/1000 Mbps	
	СОМ	1 x RS232 1 x RS422/485	1 x RS232 1 x RS422/485	2 x RS232/422/485	
	USB	2 x USB 2.0 1 x USB 3.0	2 x USB 2.0 1 x USB 3.0	1 x USB 3.0	
O	S Version		AdvLinux		
EdgeLink Functi					
	Maximum number of IO Tag	5000	5000	3000	
	Device Model	$\checkmark$	$\checkmark$	$\checkmark$	
Data Center	Excel Import/Export	$\checkmark$	$\checkmark$	$\checkmark$	
	Data Logger	$\checkmark$	$\checkmark$	$\checkmark$	
	DataBackup		FTP/SQL Server		
Online Monitor	iCDManager	-	-	-	
Offinite Monitor	Device Search	$\checkmark$	$\checkmark$	$\checkmark$	
	Modbus Server	$\checkmark$	$\checkmark$	$\checkmark$	
	IEC 60870-104 Server	$\checkmark$	$\checkmark$	$\checkmark$	
Data Forwarding	DNP3 Outstation	-	-	-	
Service	WASCADA (WebAccess)	$\checkmark$	$\checkmark$	$\checkmark$	
	BACnet Server	$\checkmark$	$\checkmark$	$\checkmark$	
	OPC UA Server	$\checkmark$	$\checkmark$	$\checkmark$	
EventMan	ager (SMS/eMail)	$\checkmark$	$\checkmark$	$\checkmark$	
IEC-611	131-3 Softlogic	-	-	-	
0	penVPN	$\checkmark$	$\checkmark$	$\checkmark$	
	oud Agent		SimpleMQT	T / WebAccess / WISE-Paas	3 / ProudSmar
	Support IPv4/IPv6	$\checkmark$			
	LED Setting	_	-	-	
System Setting	Time Sync Setting (NTP/GPS)	$\checkmark$	$\checkmark$	$\checkmark$	
	GPS Setting	-	-	-	
SDK		DCTag SDK/DataLogger SDK/Board Resource SDK			

ESRP-AWS-UN02271	ESRP-CSS-UN02372	ESRP-AWS-UN02372	ESRP-CSS-UN02484	ESRP-AWS-UN02484
Intel® Atom™ E3825, 1.33GHz Processor	Intel® Celeron™ J1900 (2.0 GHz)	Intel® Celeron™ J1900 (2.0 GHz)	Intel® Core™ i5-7300U, 2.6GHz Processor	Intel® Core™ i5-7300U, 2.6GHz Processor
DDR3L 4GB	DDR3L 4GB	DDR3L 4GB	DDR4 8GB	DDR4 8GB
-	-	-	-	-
-	-	-	-	-
3G/GPS/GPRS/Wi-Fi Communication by iDoor Technology				
1 x mPCle	2 x mPCle	2 x mPCle	1 x mPCle	1 x mPCle
Single SIM card slot	_	-	Single SIM card slot	Single SIM card slot
2 x 10/100/1000 Mbps	2 x 10/100/1000 Mbps	2 x 10/100/1000 Mbps	4 x 10/100/1000 Mbps	4 x 10/100/1000 Mbps
2 x RS232/422/485	4 x RS232/422/485	4 x RS232/422/485	4 x RS232/422/485	4 x RS232/422/485
1 x USB 3.0	1 x USB 3.0 3 x USB 2.0	1 x USB 3.0 3 x USB 2.0	4 x USB 3.0	4 x USB 3.0
		AdvLinux		

	3000	5000	5000	8000	8000
	$\checkmark$				
	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
			FTP/SQL Server		
	-	-	-	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	-	-	-	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	-	-	-	-	-
	$\checkmark$	$\checkmark$			$\checkmark$
/ AWS / Inspur	/ WLTX / T-System / Oper	nloT / RootCloud / Azure	/ LwM2M		
	$\checkmark$			$\checkmark$	$\checkmark$
	-	-	-	-	-
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
	-	-	-	-	-
		DCTag SDK	/DataLogger SDK/Board	Resource SDK	

China Kunshan 86-512-5777-50	566 <b>Taiwan</b>	Taipei 886-2-2792-7818	Netherlan	<b>ds</b> Eindhoven 31-40-267-7000	Poland Warsaw 00800-24	426-8080	USA   Milpitas, CA 1-408-519-3898
Worldwide	Offices						
Asia		Asia		Europe		Americas	5
Taiwan		Japan		Netherlands		North America	
Toll Free	0800-777-111	Toll Free	0800-500-1055	Eindhoven	31-40-267-7000	Toll Free	1-888-576-9668
	us 886-2-2792-7818	Tokyo	81-3-6802-1021			Cincinnati	1-513-742-8895
Taichung	886-4-2372-5058	Osaka	81-6-6267-1887	Breda	31-76-523-3100	Milpitas	1-408-519-3898
Kaohsiung	886-7-392-3600	Nagoya	81-0800-500-1055	0		Irvine	1-949-420-2500
raonolaing		Nogata	81-949-22-2890	Germany		Ottawa	1-815-433-5100
China		itogata	01 010 22 2000	Toll Free	00800-2426-8080/81	ottatita	
Toll Free	800-810-0345	Korea		Munich	49-89-12599-0		
Beijing	86-10-6298-4346	Toll Free	080-363-9494/5	Düsseldorf	49-2103-97-855-0	Brazil	
Shanghai	86-21-3632-1616	Seoul	82-2-3660-9255			Toll Free	0800-770-5355
Shenzhen	86-755-8212-4222	Ocodi	02 2 0000 0200	France		São Paulo	55-11-5592-5367
Chengdu	86-28-8545-0198	Singapore		Paris	33-1-4119-4666		
Hong Kong	852-2720-5118	Singapore	65-6442-1000			Mexico	
		olligaporo	00 0112 1000	Italy		Toll Free	1-800-467-2415
		Malaysia		Milan	39-02-9544-961	Mexico City	52-55-6275-2727
		Kuala Lumpur	60-3-7725-4188				
		Penang	60-4-537-9188	UK			
				Newcastle	44-0-191-262-4844	Middle E	ast and Africa
		Thailand		London	44-0-870-493-1433	Israel	072-2410527
			66-02-2488306-9				
		Bangkok	00-02-2400300-9	Spain		Turkey	90-212-222-0422
		Vietnam		Madrid	34-91-668-86-76		
		Hanoi	84-24-3399-1155				
		Tianoi	04-24-3399-1133	Sweden			
		Indonesia		Stockholm	46-0-864-60-500		
		Jakarta	62-21-751-1939				
				Poland			
		Australia		Warsaw	48-22-31-51-100		
		Toll Free	1300-308-531				
		Melbourne	61-3-9797-0100	Russia			
				Moscow	8-800-555-01-50		
		India		St. Petersburg	7-812-332-5727;		
		Bangalore	91-80-2545-0206	otorozalg	7-921-575-1359		
		Pune	91-94-2260-2349				
				Czech Republic			
				Ústí nad Orlicí	420-465-524-421		
				Ireland			
				Galway	353-91-792444		



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